

Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **Gerdau Açominas S.A.**
Ouro Branco Steel Works
Rodovia MG 443 – KM 07
CEP36420-000, Minas Gerais, Brasil

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Hot rolled long products of structural steels: Beams and Columns (“I” and “H” Sections) and Hot rolled flat products of structural steels: Coils & Plates

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

**EN 10025-1:2004 – Hot Rolled Products of Structural Steels –
General Technical Delivery Condition**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 2814/CPR/20060008/A
Original Approval: 14 August 2006
Current Certificate: 20 July 2023
Expiry Date: 13 August 2024
LRQA Notified Body Number: 2814

P. Mintzaridis, Decision Maker, on behalf of LRQA Verification B.V.

Certificate of Conformity of Factory Production Control No: 2814/CPR/20060008/A

Manufacturer: Gerdau Açominas S.A.
Ouro Branco Steel Works
Rodovia MG 443 – KM 07
CEP36420-000, Minas Gerais, Brasil

Manufacturing Location and Products Standard, Grade and Size

Ouro Branco Steel Works

"I" and "H" Shape Universal Beams and Columns

EN 10025-2: 2019
S275JR, S355JR and S355J0 – (610 mm maximum Height, 22.2mm maximum Flange Thickness & 17.4mm maximum Web Thickness)

Hot Rolled Coils

EN 10025-2: 2019
S235JR, S235J0, S235J2, S275JR, S275J0, S275J2, S355JR, S355J0 and S355J2 – 20 mm (maximum Thickness)

Hot Rolled Plates

EN 10025-2: 2019
S235J0, S235J2, S275J0, S275J2, S355J0, S355J2 and S355K2 – 80 mm (Maximum Thickness);
S235JR, S275JR and S355JR - 100 mm (maximum Thickness)

EN10025-5:2019
S355J0W, S355J2W and S355K2W – 76.2 mm (maximum Thickness)

EN10025-4:2019
S420M – 63.0 mm (maximum Thickness)

Schedule Issue: 03
Date of Schedule Issue: 20 July 2023
LRQA Notified Body Number 2814

P. Mintzaridis, Decision Maker, on behalf of LRQA Verification B.V.

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